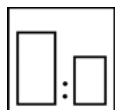


## 30-49 HS Matting Agent

### APPLICATION DATA



Mixing Ratio

Gloss	Glosslevel	(weight) Mixing ratio (3000/ 30-49)	(volume) Mixing ratio (mix : 8-440)	(volume) Thinner 1-151 (%)
Semi Gloss	60-80	80/20	3: 1	5-20%
Satin Gloss	40-60	50/50	4: 1	5-20%
Egg Gloss	30-60	35/65	5: 1	5-20%



Application viscosity  
DINCUP 4mm/20°C

: Airspray (sec) : -  
Pressure tank (sec) : -  
Airless (sec) : -

\* The first coat of Series 3000 HS420 should be applied without Matting Agent!



Gravity feed  
Suction feed  
Pressure tank  
Airless  
HVLP  
HE

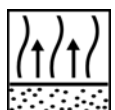
Nozzle diameter (mm)

Spraying pressure (bar)

-  
-  
-  
-  
See Info Manufacturer  
See Info Manufacturer



Spray coats / Layer thickness (µm) : 2 \*



Flash-off (min) 20°C : -



Drying time (min) 20°C : -  
60°C Obj. : -



Potlife (min) 20°C : -

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

## 30-49 HS Matting Agent



### PRODUCT INFO

- Area of application** : For the Gloss reduction of the Series 3000 HS420
- Chemical base** : High-quality hydroxy acrylic resin with matting agents.
- General qualities** : The gloss level depends on the amount of Matting Agent added to the colour, the range will be from semi gloss, satin gloss to egg shell gloss.  
To get the best results, the second coat of colour must be applied with Matting Agent. The first coat of colour should be applied normally.
- Auxiliary materials** : Series 3000 HS420, 8-440, 1-151, 8-181

### EU regulations

- VOC code** : -
- Product Subcategory (according directive 2004/42/EC) and max. VOC content (ISO 11890-1/2) of the ready to use product** : Not applicable.

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 0.917
	<b>Flash point</b>	: Closed cup: 27°C (80.6°F)
	<b>Vol.% solids</b>	: 50
	<b>Economy</b>	: -
	<b>Gloss</b>	:
	<b>Colour</b>	: Grey.Transparent

**Substrates** : See info Series 3000 HS420

**Undercoats** : See info Series 3000 HS420

**Finishing materials** : See Info Series 3000 HS420

**Cleaning the equipment** : 1-051 Gun Cleaner

**Storage life (years)** : min. 1  
(Under normal storage conditions and unopened tins).

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